

ADDENDUM NO. 2

TO PROSPECTIVE BIDDERS UNDER
CONSTRUCTION CONTRACT 08C
DIGESTER #3 AND #4 COVER REPLACEMENT PROJECT
Central Valley Water Reclamation Facility

RECEIPT OF THIS ADDENDUM MUST BE ACKNOWLEDGED IN THE BID FORM

This addendum will be attached to the Agreement and is a Contract Document

Addendum No. 2 consists of:

1. Answers to Bidder's Questions:

Q. On sheet P-27-5003 Section 1 there is what appears to be a tube and an angle on the left side of the C10x15 can you provide more detail?

A. There is no tube steel associated with this support. Comment appears to describe section cut through the L3x3 diagonal angle brace shown more clearly in 2/P-27-5003.

Q. On sheet P-27-5003 Elevation 2 there is what appears to be stiffeners on the inside of the new and existing C10x15 vertical supports, can you provide more detail?

A. Stiffener plate sizes are called out in 3/P-27-5003 as ½" x 8" x 1'-0". Provide 3/16" fillet weld both sides between stiffener plates and ¾" top plate and L8x6. Locate stiffeners as close to pipe copes shown while providing 2" clearance all around to pipe OD. Locate pipes based on mechanical drawings.

Q. Detail 5 on sheet S-27-5001 What is the thickness of the SS plate on top of the Guardrail Support Stubs?

A. Detail callout indicates 3/8" thick SST plate.

Q. Spec Section 46 73 17 does not appear to require passivation of the welds on the digester covers. 05 50 00 - 2.03 C mentions stainless steel fabrications require passivation but per 05 50 00 - 1.01 this section doesn't seem to apply to the covers. Please clarify if passivation of the welds on the digester covers is required.

A. Passivation of the welds on the digester covers is required.

Q. 46 73 17 - 2.04 D 1. Says all shop welds to be shielded arc. Please confirm that wire feed processes may be utilized for field welding of the digester covers as long as the procedure conforms with AWS D1.6.

A. We take no exception to flux-cored arc welding for the digester cover field welds in conformance with all other spec requirements.

Date: June 10, 2020

END OF SECTION

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